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**TUBULAR BODY WITH DEPOSITED FEATURES AND METHOD OF
MANUFACTURE THEREFOR**

ABSTRACT OF THE DISCLOSURE

5 A metal article of manufacture including a tubular body portion and free-formed metal features on the tubular body portion. The free-formed metal features are formed of a layerwise deposition of a molten metal material in a predefined pattern to form the desired free-formed feature or construction.

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RECORDED BY AUTOMATIC DOCUMENT FEEDER
AT THE U.S. PATENT AND TRADEMARK OFFICE
ON APRIL 10, 2008
FOR FILING